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METHOD AND CONTROL UNIT FOR OPERATING AN INTERNAL COMBUSTION  
ENGINE HAVING AN INJECTION SYSTEM

Background Information

The present invention relates to a method, a computer program  
and a control unit for operating an internal combustion engine  
5 having an injection system, in particular for a motor vehicle.  
Furthermore, the present invention relates to a data carrier  
having this computer program, and an internal combustion  
engine having this control unit.

10 Such a method and control unit are basically known from the  
related art, in particular from DE 101 31 507 A1. It  
describes an injection system for an internal combustion  
engine in which fuel is conveyed into a fuel accumulator by a  
metering unit and a high-pressure pump. The injection system  
15 disclosed in this document also includes two closed-loop  
control circuits to regulate the pressure in the fuel  
accumulator. A first closed-loop control circuit regulates  
this pressure by suitable control of a pressure-control valve  
on the high-pressure side of the injection system. A second  
20 closed-loop control circuit regulates the pressure in the fuel  
accumulator by suitable triggering of the metering unit on the  
low-pressure side of the injection system. To keep  
inaccuracies in the high-pressure control of the pressure in  
the fuel accumulator as low as possible - such inaccuracies  
25 being attributable to manufacturing tolerances in the serial  
production of the pressure-control valve - the mentioned laid-  
open document describes a method for generating an individual  
characteristic curve that represents the actual response of a  
particular pressure-control valve. Rather than using an  
30 approximated or standardized characteristic curve, the  
pressure-control valve is then preferably controlled according

to this individual characteristic curve within the framework of the first closed-loop control circuit.

Inaccuracies may occur in the control of the pressure in the fuel accumulator via the second closed-loop control circuit as well. This is true especially when, for instance, the response of an actually used metering unit deviates from an expected response of a standardized metering unit because of manufacturing tolerances.

Starting out from the cited related art, it is thus the objective of the present invention to provide a method, a computer program as well as a control unit for operating an internal combustion engine having an injection system which allow the particular response of individual metering units during their operation to be taken into account.

This object is achieved by the method claimed in Claim 1. This method is characterized by the ascertainment of an individual characteristic curve representing the actual response of the metering unit for the control of the metering unit during operation of the internal combustion engine.

#### Summary of the Invention

The individual characteristic curve generated according to the present invention reflects the real response of an actually used metering unit much more precisely than a standard characteristic curve, which typically represents the statistically averaged response of a large number of manufactured metering units each having different manufacturing tolerances. If the individual characteristic curve ascertained on the basis of the method of the present invention is utilized for the actually used metering unit in the control of the pressure in the fuel accumulator, this

control is much more precise than the control that would result on the basis of a standard characteristic curve.

5 The characteristic curve normally represents the fuel quantity, or the mass flow, provided by the metering unit to the high-pressure pump as a function of the magnitude of its electrical control current.

10 The method according to the present invention generates the individual characteristic curve by interpolation of at least two ascertained interpolation points for this characteristic curve. To determine such an interpolation point, the method is made up of the following steps:

15 Operation of the internal combustion engine in a suitable predetermined reference operating point; and ascertainment of the provisional interpolation point of the individual characteristic curve for the reference operating point in the form of a value pair that encompasses the fuel mass flow  
20 provided by the metering unit for the high-pressure pump in the reference operating point and the associated electrical control current.

25 It is advantageous that this determination of the individual interpolation points is implemented only after the internal combustion engine has reached a predefined minimum temperature during operation in the reference point. The advantage is to be seen in the fact that it is only then that the reference operating point is stable. The support values ascertained in  
30 a stable reference operating point represent the real response of an actually used metering unit more precisely than support points that were ascertained in an unstable or still fluctuating reference operating point.

The precision with which the ascertained support points reflect the real response of a metering unit may be improved further in that, to begin with, they are specified only provisionally by the described method. It is then advisable  
5 to ascertain a multitude of provisional support points for one and the same predefined reference operating point by repeating the indicated method steps multiple times, so as to then determine, via suitable filtering of this multitude of support points, a final support point that represents the real  
10 response of the metering unit even more precisely.

The support points used for the interpolation of the individual characteristic curve to be determined are advantageously ascertained for different operating states of  
15 the internal combustion engine, for instance for idle operation or full-load operation. Furthermore, it is advisable to generate the support points for the particular operating states in which the internal combustion engine is operated most often.

20  
According to the present invention, a difference between the standard characteristic curve and the ascertained individual characteristic curve is calculated. The pressure as control variable is corrected with the aid of a correction  
25 characteristic curve representing this difference. In an advantageous manner, the adjusted control variable is able to be monitored much more precisely, i.e., by more narrowly predefined mass-flow limit values, than the uncorrected control variable. The reason for this is that the pressure  
30 threshold values for the corrected control variable need not consider possible fluctuations of the control variable as a result of the response of the actually used metering unit which may deviate from a standard response.

According to the present invention, a difference between the standard characteristic curve and the ascertained individual characteristic curve is calculated. The mass flow as actuating variable (fuel quantity supplied by the metering unit) is adjusted with the aid of a correction characteristics curve representing this difference. In an advantageous manner, the adjusted actuating variable is able to be monitored much more precisely, i.e., by more narrowly predefined mass-flow limit values, than the uncorrected control variable. The reason for this is that the mass-flow limit values for the corrected control variable need not consider the deviation as a result of a response of the actually used metering device which may deviate from a standard response.

Additional advantageous further developments of the method are the subject matter of the dependent claims.

Furthermore, the aforementioned objective of the present invention is achieved by a computer program and a control unit for implementing this method, as well as by a data carrier including the computer program, and an internal combustion engine having the control unit. The advantages of these achievements correspond to the advantages mentioned in connection with the described method.

#### Brief Description of the Drawing

There are a total of six figures associated with the description, these figures showing

Figure 1 The structure of an injection system for an internal combustion engine;

Figure 2 A faulty control of a metering unit;

Figure 3 The method according to the present invention;

Figure 4 The structure of a control unit according to the  
5 present invention;

Figure 5 An individual characteristic curve for a metering  
unit, generated according to the present invention,  
having corrected control; and

10 Figure 6 The pressure control response of the injection  
system, in particular when using the individual  
characteristic curve for the metering unit.

## 15 Description of the Exemplary Embodiments

Hereinafter, the present invention will be described in  
greater detail in the form of exemplary embodiments with  
reference to the mentioned figures.

20 Figure 1 shows an injection system 100 for an internal  
combustion engine (not shown here) as it forms the basis of  
the present invention. It includes a fuel tank 110 from which  
fuel is conveyed to a metering unit 130 with the aid of an  
25 electrical fuel pump 120. In response to a control signal  $z$ ,  
metering unit 130 provides a specific fuel quantity for a  
downstream high-pressure pump 140. The high-pressure pump  
pumps the fuel into a fuel accumulator 150. The fuel is  
stored in fuel accumulator 150 under high pressure in order to  
30 be available to fuel injectors 160 of the internal combustion  
engine upon request. The magnitude of the pressure in the  
fuel accumulator is measured with the aid of a pressure sensor  
170. Pressure sensor 170 conveys the measured pressure in  
fuel accumulator 150 in the form of a measuring signal  $p$  to a  
35 control unit 180 of injection system 100. Within the

framework of the present invention, control unit 180 essentially functions as pressure controller to control the pressure in fuel accumulator 150 in response to measuring signal  $p$ , taking into account, among others, instantaneous rotational speed  $N$  and instantaneous operating temperature  $T$  of the internal combustion engine.

Hereinafter, the method according to the present invention for generating individual characteristic curve  $i_{KL}$  or the corrected characteristic curve will be described in greater detail.

To this end, Figure 2 first of all illustrates a fault that occurs when the actually used metering unit 130 is controlled on the basis of an incorrect characteristic curve. In Figure 2, a force current-mass flow  $Q$  of the metering unit, measured in liters per hour, for instance, is plotted over its electrical control current  $I$ . In other words, Figure 2 shows the particular control current  $I$  for a metering unit that induces the metering unit to provide a desired quantity or a desired mass flow of fuel for high-pressure pump 140. However, to a crucial extent, this quantity depends on the response of actually used metering unit 130, as shown in Figure 2 and elucidated in the following.

Figure 2 shows two characteristic curves, the first representing a standard characteristic curve  $n_{KL}$ , and the second representing an individual characteristic curve  $i_{KL}$ . Standard characteristic curve  $n_{KL}$  normally represents the statistically averaged response of a multitude of metering units having different manufacturing tolerances. In contrast, individual characteristic curve  $i_{KL}$  represents the real response of actually used metering unit 130. From the fact that the individual characteristic curve in Figure 2 lies above the standard characteristic curve it can be gathered

that actually used metering unit 130 provides a larger fuel quantity than a standardized metering unit given the same control current I. This is illustrated in Figure 2 by the following example:

5

If, due to an instantaneous pressure-control deviation e, pressure-control unit 184 (cf. Figure 4) determines a mass-flow requirement of 120 liters (1) to be provided by metering unit 130, it would be necessary to trigger it by a control  
10 current of 1 A (2) based on standard characteristic curve nKL, i.e., a standardized response of metering unit 130.

However, since in the example in Figure 2 the metering unit actually used deviates from the standard in its response,  
15 actually used metering unit 130 in reality would not provide the requested 120 liters per hour for high-pressure pump 140 (3) when triggered by a current of 1 A, but rather a mass flow of approximately 138 liters of fuel per hour. This control of the metering unit, faulty from the perspective of the pressure  
20 control, would lead to an undesired pressure increase in the fuel accumulator, which would be detected by pressure sensor 170 and conveyed to control unit 180 as new instantaneous pressure via measuring signal p. The pressure control in control unit 180 would then attempt to compensate (4) this  
25 undesired excess pressure in the form of a fault compensation via an integration component in pressure-control unit 184, which ultimately would lead to another faulty fuel quantity (5) supplied by the metering unit if it were based exclusively on the incorrect standard characteristic curve nKL. In this  
30 case, the mass flow adjusted by pressure-control unit 184 in metering unit 130 in this manner would lie even below the originally requested 120 liters per hour since the control unit had to assume that the originally adjusted value (3) was too high.

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In order to avoid such instabilities in the control of the pressure in a fuel accumulator 150 via a volume-flow control with the aid of metering unit 130 on the low-pressure side, the present invention provides a method for generating the individual characteristic curve. The determination of the individual characteristic curve according to Figure 3 relates to a control unit which initially does not include a correction characteristic curve or filter device, but in which the output of the pressure-control unit is used for the direct control of metering unit 130, such an individual characteristic curve representing the actual response of metering unit 130 much more precisely than the standard characteristic curve; cf. Figure 2.

To begin with, this requires the internal combustion engine having the injection system to be taken into operation and then to wait until the operating temperature of the internal combustion engine has risen beyond a predefined minimum temperature T. Only then will a so-called learning function be started according to method step S0. The learning function denotes a type of operating mode of control unit 180 that allows the generation of individual characteristic curve iKL, preferably parallel to normal operation of the internal combustion engine. Within the framework of this learning function the instantaneous operating state of the internal combustion engine is then checked, preferably continuously, according to a method step S1, so as to determine whether, or when, one of usually several predefined reference operating points is assumed by the internal combustion engine. Each of these reference operating points is typically defined by a predefined pressure in the fuel accumulator, a predefined injection quantity into the combustion chambers of the internal combustion engine and/or by a predefined rotational speed N of the internal combustion engine. The reference operating points are advantageously distributed among

different operating states of the internal combustion engine. In an advantageous manner, these operating states are states that the internal combustion engine assumes especially often due to its particular use or its specific utilization

5 spectrum.

If it is determined in method step S2' that the internal combustion engine is currently operated in a first predefined reference point, the instantaneous value of control signal x  
10 is detected at the output of pressure-control unit 184 (cf. Figure 4) and buffer-stored. In addition, an associated fuel-mass flow is ascertained. This takes place in method step S3. An analogous procedure is used if it is determined in method step S2' that the internal combustion engine is currently not  
15 operated in the first reference operating point, but in a second or third reference operating point, which is ascertained in method steps S2'' and S2'''.

Control signal x is sampled not only once but preferably  
20 multiple times in a detected reference operating point, so that in method step S3 not only a single value but a multitude of values for control signal x is available for an individual reference operating point.

25 In method step 4, the sampled values for control signal x are then filtered, i.e., they are monitored or analyzed to determine to what extent they represent a stabilized value for control signal x in the instantaneously assumed reference operating point. This evaluation may be carried out in such a  
30 way, for example, that it is checked whether the sampled values are within a predefined  $\epsilon$  region about a limit value. If such an evaluation reveals that the sampled values of the control signal still fluctuate too much and no stabilized value can be found, it is branched back from method step S4 to  
35 method step S1 and method steps S2, S3 and S4 are then

repeated. As an alternative to a limit value consideration, the sampled values may also be subjected to a stabilization during filtering in step S4, by mean value generation.

- 5 If it has been determined at the end of method step S2''' that the internal combustion engine is currently not operated in any of the reference operating points, the method likewise branches back to method step S1 again.
- 10 However, if it is detected in method step S4 that the sampled values for control signal x do indeed represent a stable value, this value will be defined as final support point for the particular reference point on the individual characteristic curve for the metering unit actually used in
- 15 each case, such definition taking place in method step S5. The individual reference point for which a stabilized control signal was defined will then be considered learned within the scope of the learning function.
- 20 Method step S6 is then used to check whether all reference points are considered learned already. If this is not the case, the method branches back to method step S1 according to Figure 3 where, in cooperation with method steps S2', S2'' and S2''', it will then be checked once more whether the internal
- 25 combustion engine is in one of the reference points for which no stabilized control signal z has been defined as yet. The method steps S3, S4, S5 and S6 are then run through once more for these reference operating points. However, if it is determined in method step S6 that all or at least a sufficient
- 30 number of reference operating points have/has been learned, the individual characteristic curve iKL for metering unit 130 actually used is determined according to method step S7 by interpolation of the final support points. The deflections in the individual characteristic curve occurring in the
- 35 interpolation may then be smoothed by extrapolation.

The individual characteristic curve for metering unit 130, ascertained according to method step S7, is then preferably implemented into control unit 180 and used for the precise control of metering unit 130.

As an alternative to this approach, there is also the possibility of deriving a correction characteristic curve from the individual characteristic curve thus determined, the correction characteristic curve representing the differences in the response between the actually used metering unit and a standardized metering unit. This correction characteristic curve is easily determined by forming the difference between the individual and the standard characteristic curve, especially at the support points representing the individual reference operating points.

Having knowledge of this correction characteristic curve, a control signal  $x$  for the control of the metering unit, generated as before on the basis of the standard characteristic curve, may then be corrected. To this end, control unit 180 is preferably implemented as pressure controller according to Figure 4.

As such, it includes a first subtraction device 182 for generating a pressure control deviation  $e$  as the difference between the actual pressure, represented by measuring signal  $p$ , and a predefined setpoint pressure  $p_{\text{setpoint}}$  in fuel accumulator 150. The control unit also includes pressure-control unit 184 to receive control deviation  $e$  and to generate a control signal  $x$  for metering unit 130 as specified by control deviation  $e$  and based on a standard characteristic curve fuel-mass flow/electrical control current. Control signal  $x$  represents the fuel delivery quantity required to bring the system deviation to zero, and which is to be

supplied by metering unit 130 to high-pressure pump 140 in view of instantaneous pressure-system deviation e.

In addition to the standard characteristic curve, a correction  
5 characteristic curve to be generated according to the method  
of the present invention is stored in control unit 180 as  
well. It is used to determine a correction component for  
control signal x, such correction component representing a  
control and supply response of the actually used metering unit  
10 130 that may differ from that of a standardized metering unit.  
With the aid of a second addition and subtraction device 187,  
control unit 180 then generates a corrected control signal y  
for metering unit 130. Using the second addition or  
subtraction device, control signal x is linked with the  
15 correction component so as to form corrected control signal y,  
which represents a corrected quantity request for the fuel  
supply quantity to be provided by metering unit 130. In an  
advantageous manner, control unit 180 also includes a filter  
device 188 to generate a stabilized corrected control signal z  
20 from corrected control signal y for the control of metering  
unit 130.

The just-described configuration of control unit 180 as  
pressure controller is based on the assumption that a standard  
25 characteristic curve for metering units is stored in the  
control unit and in pressure-control unit 184, in particular.  
In addition, correction characteristic curve 186 according to  
the present invention is stored to adapt the standard  
characteristic curve to the real response of actually used  
30 metering unit 130. The mathematical linking of these two  
characteristic curves practically generates the new individual  
characteristic curve, which represents the real response of  
the actually used metering unit. Calculated corrected control  
signal y is ultimately based on this individual characteristic  
35 curve.

Figure 5 illustrates the effects the use of individual characteristic curve iKL or the use of standard characteristic curve nKL has on the pressure-control response of the injection system, taking the correction characteristic curve (not shown) into account. As can be seen, once pressure-control unit 184 has determined a specific mass-flow requirement Q to correct an actually detected pressure-control deviation e such as 118 liter per hour (1), this quantity requirement is first modified in accordance with the learned correction characteristic curve (2). Using this corrected quantity requirement, the particular electrical setpoint current required for the control of actually used metering unit 130 to correct detected system deviation is then determined from standard characteristic curve nKL stored in control unit 180. That this current, which has an exemplary value of 1.07 A in Figure 5, is indeed the correct current can be gathered from Figure 5 by the fact that it results in precisely the required mass flow requirement of 118 liters per hour (3) when individual characteristic curve iKL is used.

Figure 6 illustrates the effects the use of the individual characteristic curve or the use of the standard characteristic curve has on the pressure in fuel accumulator 150, given an additional consideration of the correction characteristic curve. The output of pressure-control unit 184 without correction D, i.e., control signal x, is considerably less stable than the control output with downstream correction C, which represents control signal y, the instability manifesting itself in greater amplitude fluctuations. Correspondingly, without correction A, i.e., when controlling metering unit 130 directly by control signal x, the fluctuations in the pressure in fuel accumulator 150 are considerably greater than pressure fluctuations B in a control of the metering unit by corrected control signal y or even by stabilized control signal z.

The method according to the present invention is preferably implemented in the form of a computer program. This computer program, possibly together with additional computer programs, may then be stored on a computer-readable data carrier for the control and/or regulation of the injection system of the internal combustion engine. The data carrier may be a diskette, a compact disk, a so-called flash memory or the like. The computer program stored on the data carrier may then be sold to a customer as a product.

As an alternative to a transmission by data carrier, the transmission may also be implemented via an electronic communication network, in particular the Internet.